



GRAMEGNA®

THE ITALIAN PACKAGING SINCE 1960

TTK 5600 MPS

Automatic packaging machine
with continuous sealing

Descrizione

The new **TTK 5600** is a **servo-assisted** automatic shrink wrapping machine, equipped as standard with the **Side Seal** device, continuous sealing with no length limits, as well as **Center Sealing** and fully electric operation.

This machine, suitable for packaging formats up to **400mm in width** and **240mm in height**, has been enhanced in all mechanical and electronic components to achieve a production rate of up to **3600 pieces per hour** (depending on product dimensions and film used).

The **TTK 5600** thus represents a perfect synthesis of **reliability, high performance, versatility, and safety**, further evolving the concept of automatic shrink film packaging machines.



Electrical power supply	V	230V 1Ph
Maximum power installed	kW	2.5
Maximum electrical absorption	A	11
Hourly output	p/h	4000
Max reel dimensions	mm	400
Max product dimensions ^[1]	mm	400W 420L 120H
Infeed conveyor height	mm	870 (standard on wheels) Feet kit optional
Machine dimensions (Open hatches)	mm	2240x1625x2732 (WxLxH)
Machine dimensions (Closed hatches)	mm	1325x1625x2732 (WxLxH)
Machine packing dimensions	mm	1440x1990x2950
Weight (Net/Gross)	kg	730/865
Machine color		RAL7035

[1] Le dimensioni massime di lunghezza, larghezza e altezza devono essere considerate individualmente.

Plus

The most appreciated model of the new range of **Gramegna** automatic packaging machines:

- Continuous sealing system.
- **Side seal impulse blade**, allows the temperature to go from **0°C to 200°C in a few seconds**, maintaining a constant temperature for uniform side sealing.
- **Easy and fast film positioning system** in the side seal.
- Materials and technical solutions chosen for **long-lasting use**.
- Access to every part of the machine for **easy maintenance**.
- **Brushless servomotor**, ensures **constant pressure** on the sealing bar and thus always consistent sealing.
- Control logic managed by **PLC**.
- The machine offers **remarkable versatility and convenience**, allowing the operator to **work easily from both sides** thanks to the movable PLC, the
- presence of a double door, and a rear drawer that facilitates effortless coil change.
- **Fully electric**, with no need for compressed air, ensuring reduced energy consumption.
- Adjustable and electronic **Center Sealing** sealing device.
- **CE** compliance.

Gramegna Packaging S.r.l.

Via E. Baschenis, 5 - 24044 DALMINE (BG) - Italy

C.F / P.Iva: 03389800164

www.gramegna-packaging.com

info@gramegna-packaging.com

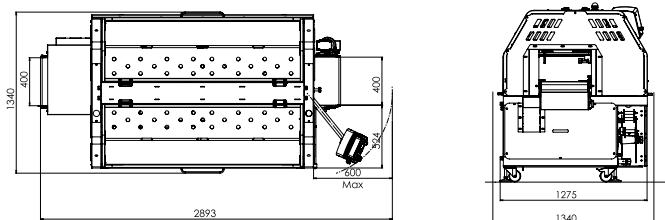
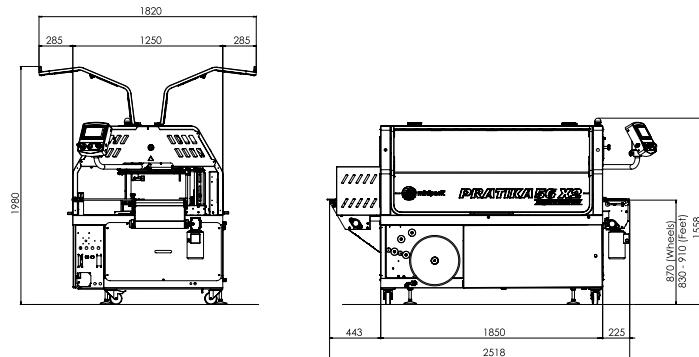


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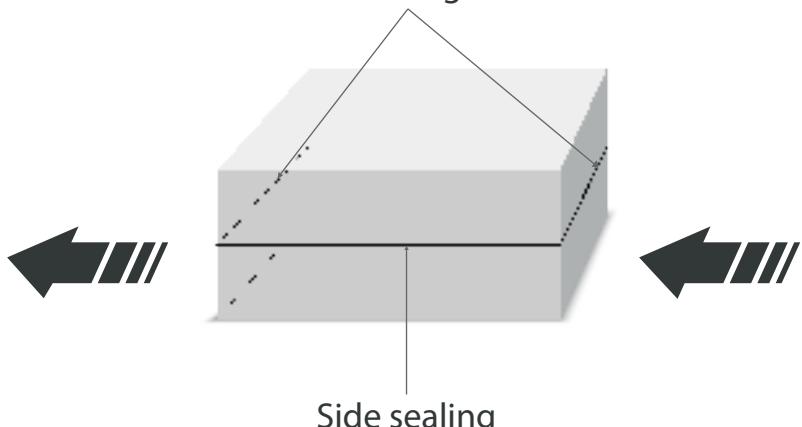
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Front and rear
sealing



Optional

- Electric perforator kit
- Photocell kit for printed film
- End of film photocell kit
- End of reel warning photocell kit
- Guides kit for unstable products
- Guides kit for unstable product (h. min. -105mm) + rollers
- 5 photocells kit for irregularity shaped products Photocell kit for non-transparent film
- Photocell kit for product safety
- Photocells kit for low products and non-transparent film 32-needle roller kit
- Guides kit for cylindrical and low products (with Ø <40mm) Remote assistance box kit
- Teleassistance module kit Industry 4.0 (installed in machine)
- Swarf separator kit
- Easy Open kit
- Anti-static brush kit
- Powermeter kit
- Aligner kit conveyor belt.
- Aligner kit discharge belt between packer and tunnel
- Product guide kit for front adjustable exit belt
- Product entry belt kit for unstable products (min. height-72mm)
- Containment guide kit for light and unstable products
- Entry belt guide kit + exit belt
- Autotransformen kit 3500VA 50/60Hz 180-210V/230V 3G/UMTS key